

东莞伟昌电子科技有限公司

PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1024 SERIES-SMT TYPE

PAGE: 1/4

1.SCOPE:

This specification covers the requirements for product performance of 1.00mm pitch wire to board connector series.

2.CONSTRUCTION 、 DIMENSIONS 、 MATERIAL & PLATING:

See the attached drawings

3.RATINGS & APPLICABLE WIRES:

Item	Standard		
Rated Voltage (max.)	50V AC, DC		Insulation O.D. 0.80mm (max.)
Rated Current (max.) and Applicable Wires	AWG #28	1A AC, DC	
	AWG #30	1A AC, DC	
	AWG #32	0.8A AC, DC	
Ambient Temperature Range	-25°C ~ +85°C*		

*: Including terminal temperature rise

4.PERFORMANCE:

4-1.ELECTRICAL PERFORMANCE

Test Description		Procedure	Requirement
4-1-1	Contact Resistance	Mate connectors, measure by dry circuit, 20mV max., 10mA. (Based upon JIS C5402 5.4)	20mΩ max.
4-1-2	Insulation Resistance	Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon JIS C5402 5.2/ MIL-STD-202 Method 302 Cond. B)	100MΩ min.
4-1-3	Dielectric Withstanding Voltage	Mate connectors, apply 500V AC (rms) for 1 minute between adjacent terminal or ground. (Based upon JIS C5402 5.1/MIL-STD-202 Method 301)	No Breakdown
4-1-4	Contact Resistance on Crimped Portion	Crimp the applicable wire on to the terminal, measure by dry circuit, 20mV max., 10mA.	5mΩ max.

			APPROVED	CHECKED	WRITTEN
			BY	BY	BY
			唐飞	李强	周新宇
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PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1024 SERIES-SMT TYPE

PAGE: 2/4

4-2.MECHANICAL PERFORMANCE

Test Description		Procedure		Requirement
4-2-1	Insertion & Withdrawal Force	Insert and withdraw connectors at the speed rate of 25 ± 3 mm/minute.		Refer to paragraph 5
4-2-2	Crimping Pull Out Force	Fix the crimped terminal, apply axial pull out force on the wire at the speed rate of 25 ± 3 mm/minute. (Based upon JIS C5402 6.8)	AWG #28	1.0kgf min.
			AWG #30	0.5kgf min.
			AWG #32	0.3kgf min.
4-2-3	Terminal Insertion Force	Insert the crimped terminal into the housing.		0.5kgf max.
4-2-4	Terminal/Housing Retention Force	Apply axial pull out force at the speed rate of 25 ± 3 mm/minute on the terminal assembled in the housing.		0.5kgf min.
4-2-5	Pin Retention Force	Apply axial push force at the speed rate of 25 ± 3 mm/minute.		0.3kgf min.
4-2-6	Durability	When mated up to 50 cycles repeatedly by the rate of 10 cycles per minute.	Contact Resistance	40mΩ max.
4-2-7	Vibration	Amplitude: 1.5mm P-P Sweep time: 10-55-10 Hz in 1 minute Duration: 2 hours in each X.Y.Z. axes (Based upon MIL-STD-202 Method 201A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Discontinuity	1μsec. max.
4-2-8	Physical Shock	490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon JIS C0041/MIL-STD-202 Method 213B Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Discontinuity	1μsec. max.

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PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1024 SERIES-SMT TYPE

PAGE: 3/4

4-3.ENVIRONMENTAL PERFORMANCE AND OTHERS

Test Description		Procedure		Requirement
4-3-1	Temperature Rise	Carrying rated current load. (Based upon UL 498)	Temperature Rise	30°C max.
4-3-2	Heat Resistance	85 ± 2°C, 96 hours (Based upon JIS C0021/MIL-STD-202 Method 108A Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-3	Cold Resistance	-25 ± 3°C, 96 hours (Based upon JIS C0020)	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-4	Humidity	Temperature: 40 ± 2°C Relative Humidity: 90 ~ 95% Duration: 96 hours (Based upon JIS C0022/MIL-STD-202 Method 103B Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ max.
			Insulation Resistance	10MΩ min.
			Dielectric Withstanding Voltage	Must meet 4-1-3
4-3-5	Temperature Cycling	5 cycles of: a) - 55°C 30 minutes b) +85°C 30 minutes (Based upon JIS C0025)	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-6	Salt Spray	48 ± 4 hours exposure to a salt spray from the 5 ± 1% solution at 35 ± 2°C. (Based upon JIS C0023/MIL-STD-202 Method 101D Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-7	SO ₂ Gas	24 hours exposure to 50 ± 5ppm. SO ₂ gas at 40 ± 2°C.	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-8	NH ₃ Gas	40 minutes exposure to NH ₃ gas evaporating from 28% Ammonia solution.	Appearance	No Damage
			Contact Resistance	40mΩ max.
4-3-9	Solderability	Soldering Time: 5 ± 0.5 sec. Solder Temperature: 245 ± 5°C	Solder Wetting	95% of immersed area must show no voids, pin holes
4-3-10	Resistance to Soldering Heat	<u>When reflowing</u> Refer to paragraph 6	Appearance	No Damage
		<u>Solder iron method</u> Soldering Time: 5 ± 0.5 sec. Solder Temperature: 370°C ~ 400°C		

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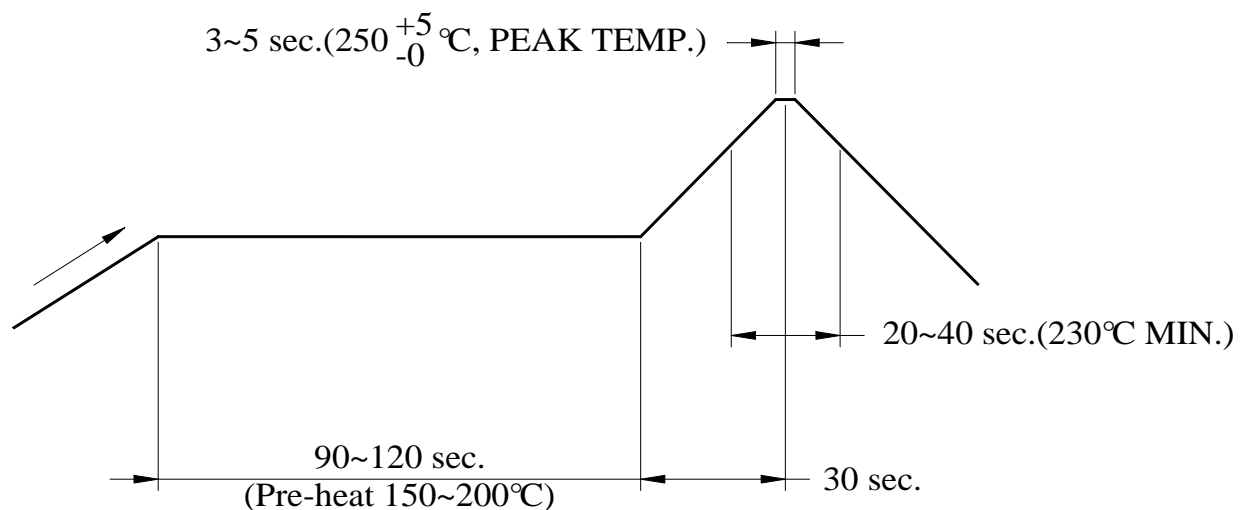
PRODUCT SERIES NAME: A1024 SERIES-SMT TYPE

PAGE: 4/4

5.INSERTION/WITHDRAWAL FORCE:

No. of circuits	Insertion (kgf max.)	Withdrawal (kgf min.)	No. of circuits	Insertion (kgf max.)	Withdrawal (kgf min.)
single	0.2	0.03	15	3.4	0.75
2	0.8	0.10	16	3.6	0.80
3	1.0	0.15	17	3.8	0.85
4	1.2	0.20	18	4.0	0.90
5	1.4	0.25	19	4.2	0.95
6	1.6	0.30	20	4.4	1.00
7	1.8	0.35			
8	2.0	0.40			
9	2.2	0.45			
10	2.4	0.50			
11	2.6	0.55			
12	2.8	0.60			
13	3.0	0.65			
14	3.2	0.70			

6.INFRARED REFLOW CONDITION:



TEMPERATURE CONDITION GRAPH
(TEMPERATURE ON BOARD PATTERN SIDE)

NOTE: Please check the mount condition(reflow soldering condition) by your own devices beforehand, because the condition changes by the soldering devices, p.c.boards, and so on. No moisture treatment before reflow process.